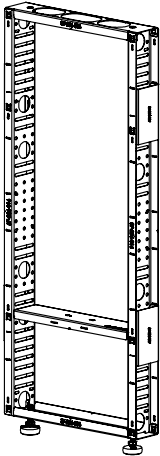
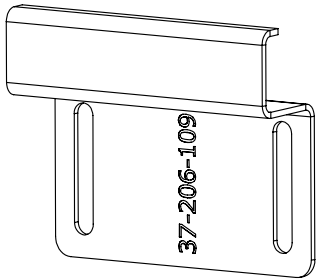
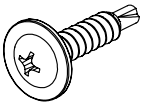
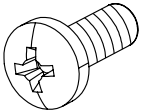
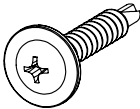
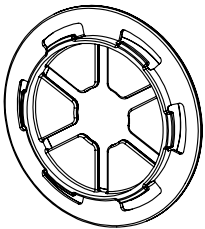


BILL OF MATERIALS

Item 1  1pc x MOD007-F Frame	Item 2  4pcs x 37-206-109 Cistern tank mounting bracket
Item 3  24pcs x 8G x 20mm self tapping self drill metal screw	Item 4  8pcs x M6x16 pan head phillips drive screw
Item 5  8pcs x Stainless Steel Split Lock Washer	Item 6  8pcs x M6 Stainless Steel Hex Nut
Item 7  2pcs x 8G x 25mm self tapping self drill metal screw	Item 8  4pcs x Round 45mm grommet (Caroma)

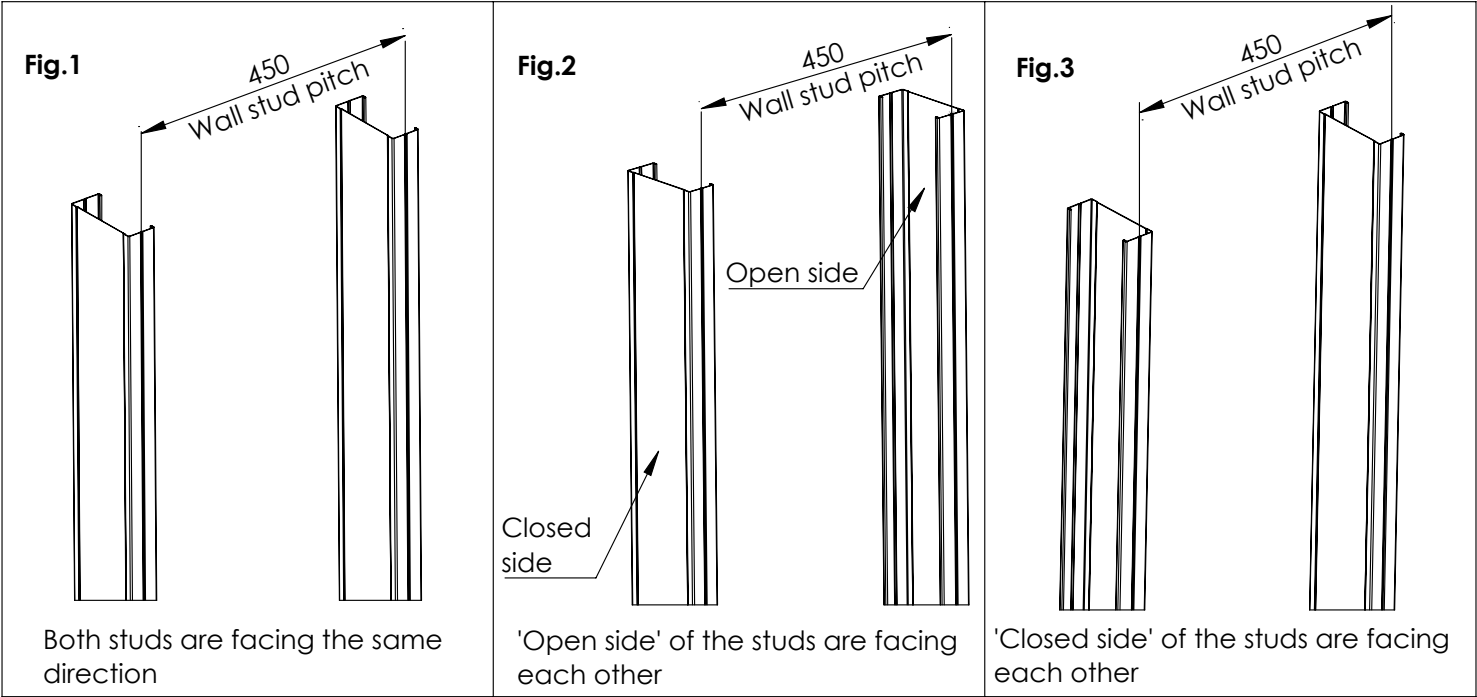
INSTALLATION INSTRUCTIONS
MOD007 - MODULAR FRAME FOR INVISI II AND
SPARE PART KIT

WARNING!
WEAR SAFETY GLOVES & SAFETY SHOES AT ALL TIMES DURING ASSEMBLY & INSTALLATION

IMPORTANT
WHEN TIGHTENING STAINLESS STEEL SCREWS, APPLY A LUBRICANT TO THE THREADED AREA TO MINIMISE SEIZING.

NOTE
ALL MEASUREMENTS SHOWN ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

Modular frame supports below wall stud configurations:



Modular frame support below wall stud cross-sections:

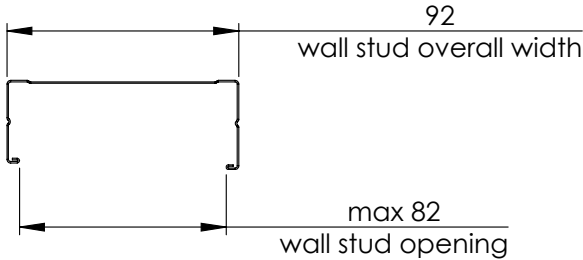


Fig.4

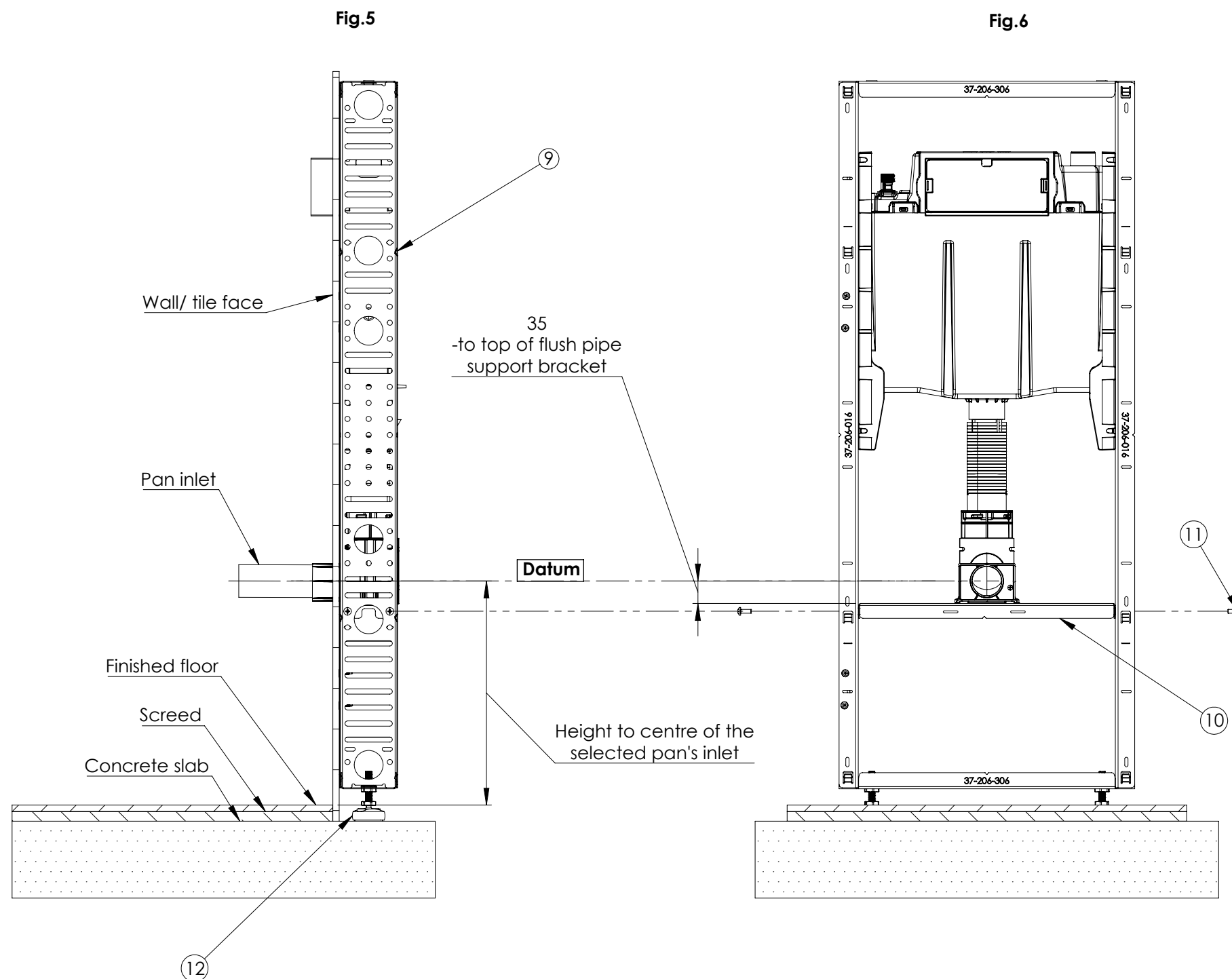
Supported Wall Studs:

Wall Stud Brand	Part Number
RONDO	RON251, RON495, RON681
SINIAT	WSL92-055-xy, WSL92-075-xy, WSL92-115-xy

Table 1

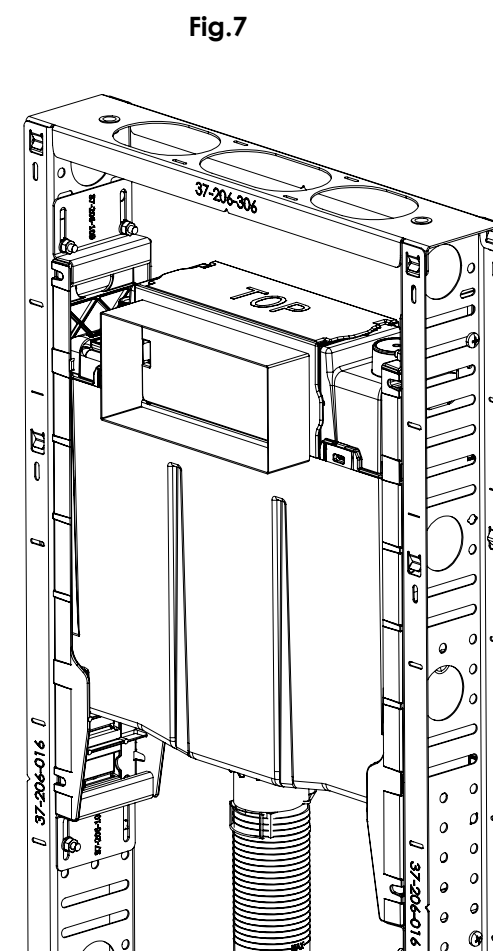
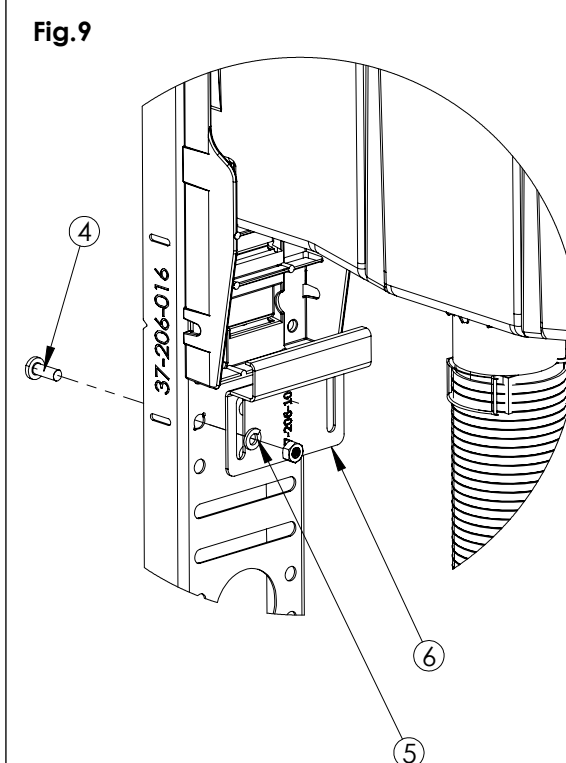
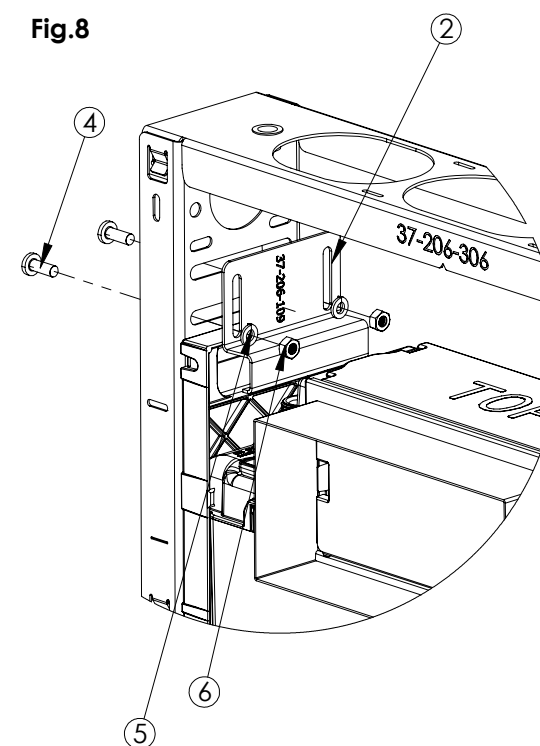
1. FLUSH PIPE SUPPORT BRACKET INSTALLATION

- For ease of assembling, lay the frame on its back on a flat surface.
- Calculate the finished floor height (allowing for floor gradings and tile thickness, etc.) and add this to the known height of the selected pan's inlet. Mark this resulting height on the **frame stud** ⑨- This is your datum and flush pipe centre line, refer **Fig.5** & **Fig.6**.
- Fit **flush pipe support bracket** ⑩ 35mm below datum as shown in **Fig. 5** & **Fig.6** using 4x **M6 screws** ⑪.
If no mounting points available on the studs, go for the closest mounting points available and fit **flush pipe support bracket** ⑩ and adjust the frame height with **adjustable feet** ⑫ to bring the height from finished floor to centre of the selected pan's inlet within spec.



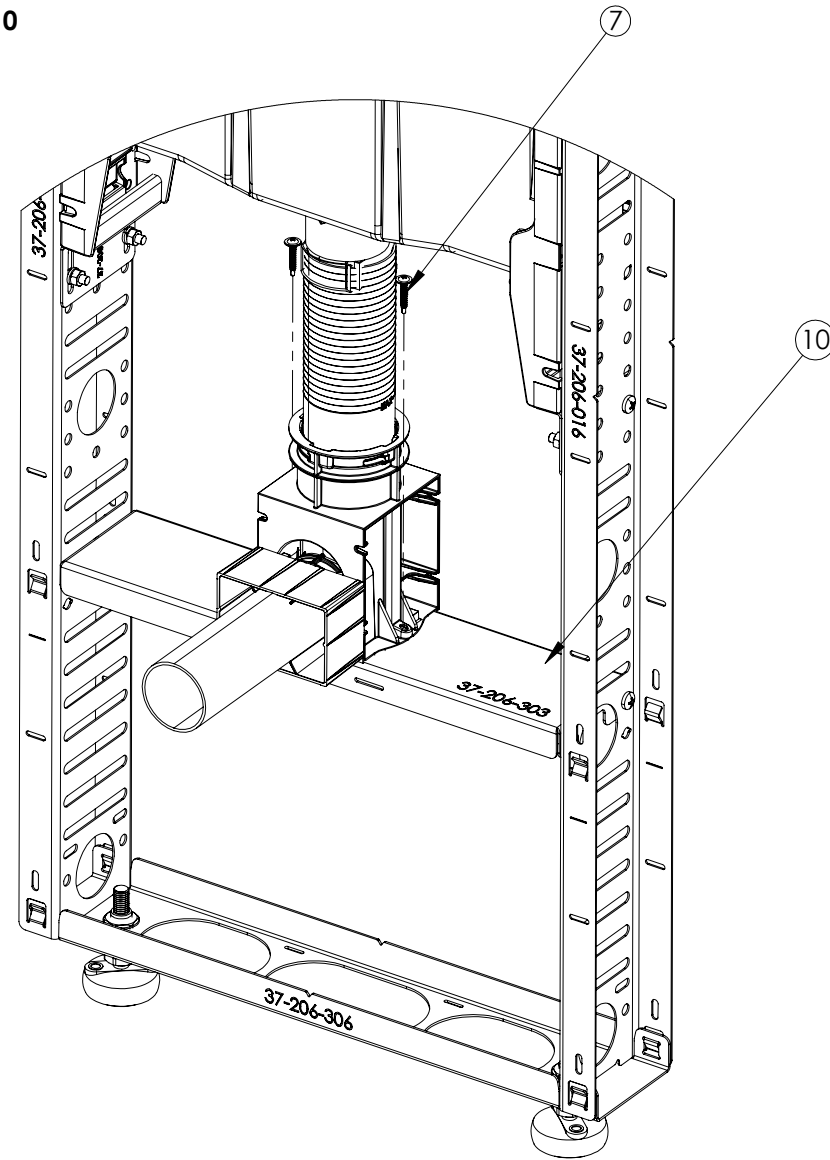
2. CISTERN TANK INSTALLATION

- Refer INVIISI SERIES II installation guide on how to assemble adjustable flush pipe on invisi ii cistern.
- Engage **cistern mounting brackets** ② with the cistern as shown in **Fig.8** & **Fig. 9** at both top and bottom corners of the cistern tank, both sides.
- Secure **brackets** ② to the frame with **M6 screws** ④, **split lock washers** ⑤ & **M6 hex nuts** ⑥.



- iv) Secure flush pipe to the **flush pipe support bracket** ⑩ using 2x **8Gx25mm drill metal screws** ⑦ as shown in **Fig. 10**.

Fig.10



3. INSTALLATION OF LINKING BRACKETS

- i) Position and fit the four **linking brackets** ⑬ using 16pcs **drilling screws** ③ as shown in **fig. 11**.
- ii) Refer **Fig.12 & Fig.13** for **drilling screw** ③ & **linking bracket** ⑬ positions on the **frame** ①.

Fig.12

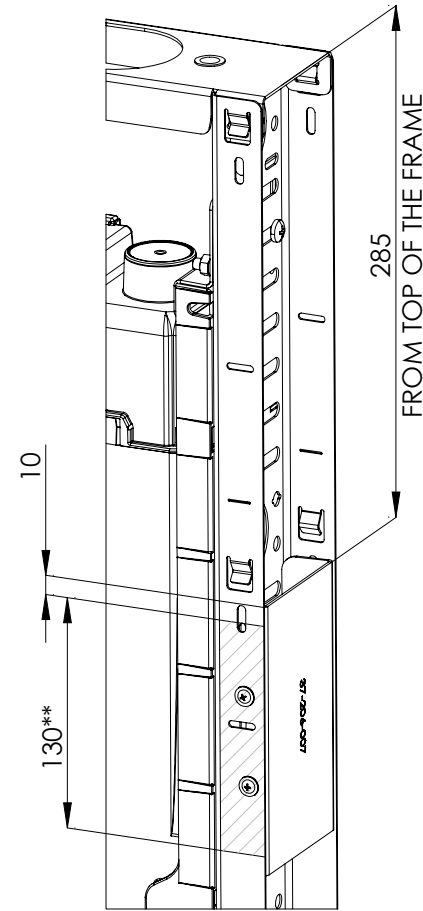


Fig.11

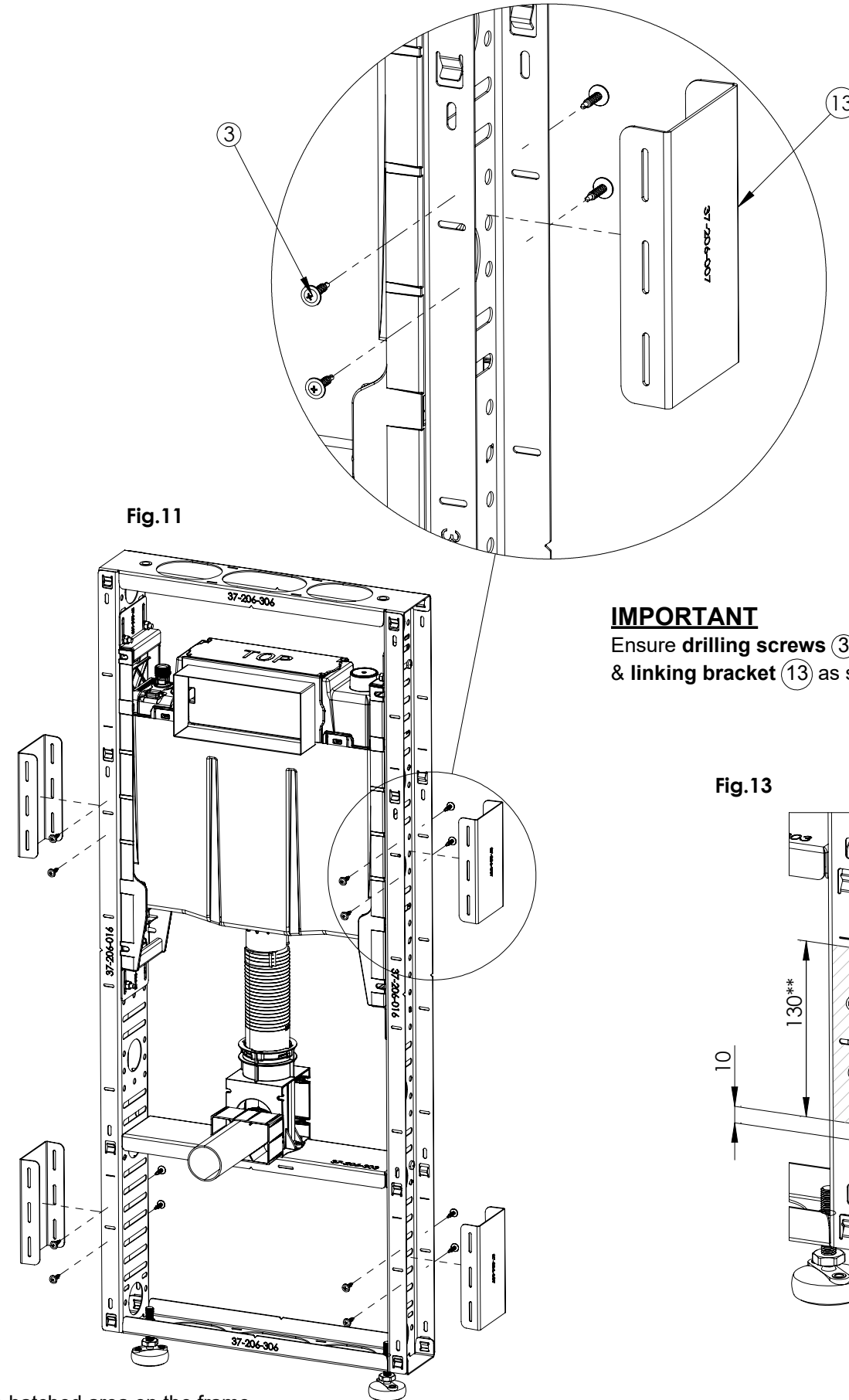
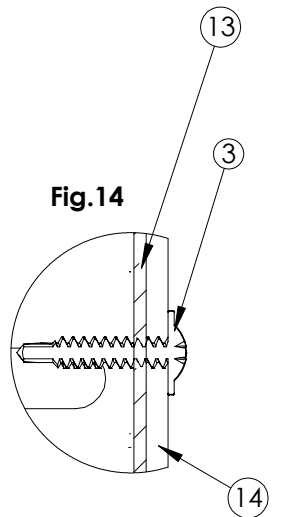


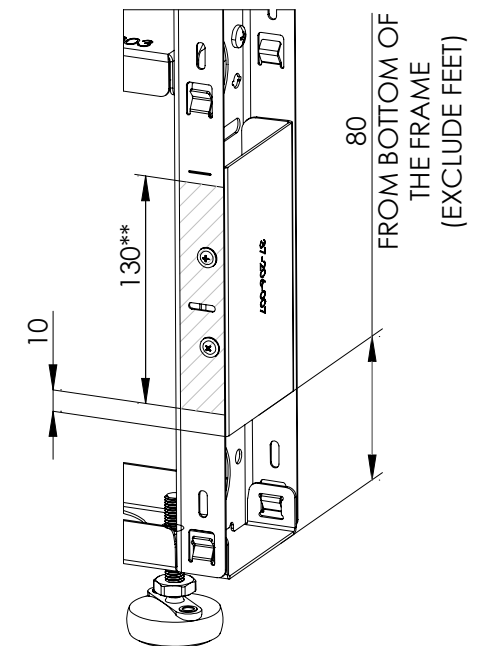
Fig.14



IMPORTANT

Ensure **drilling screws** ③ pass through both **frame** ① & **linking bracket** ⑬ as shown in **fig. 14**.

Fig.13

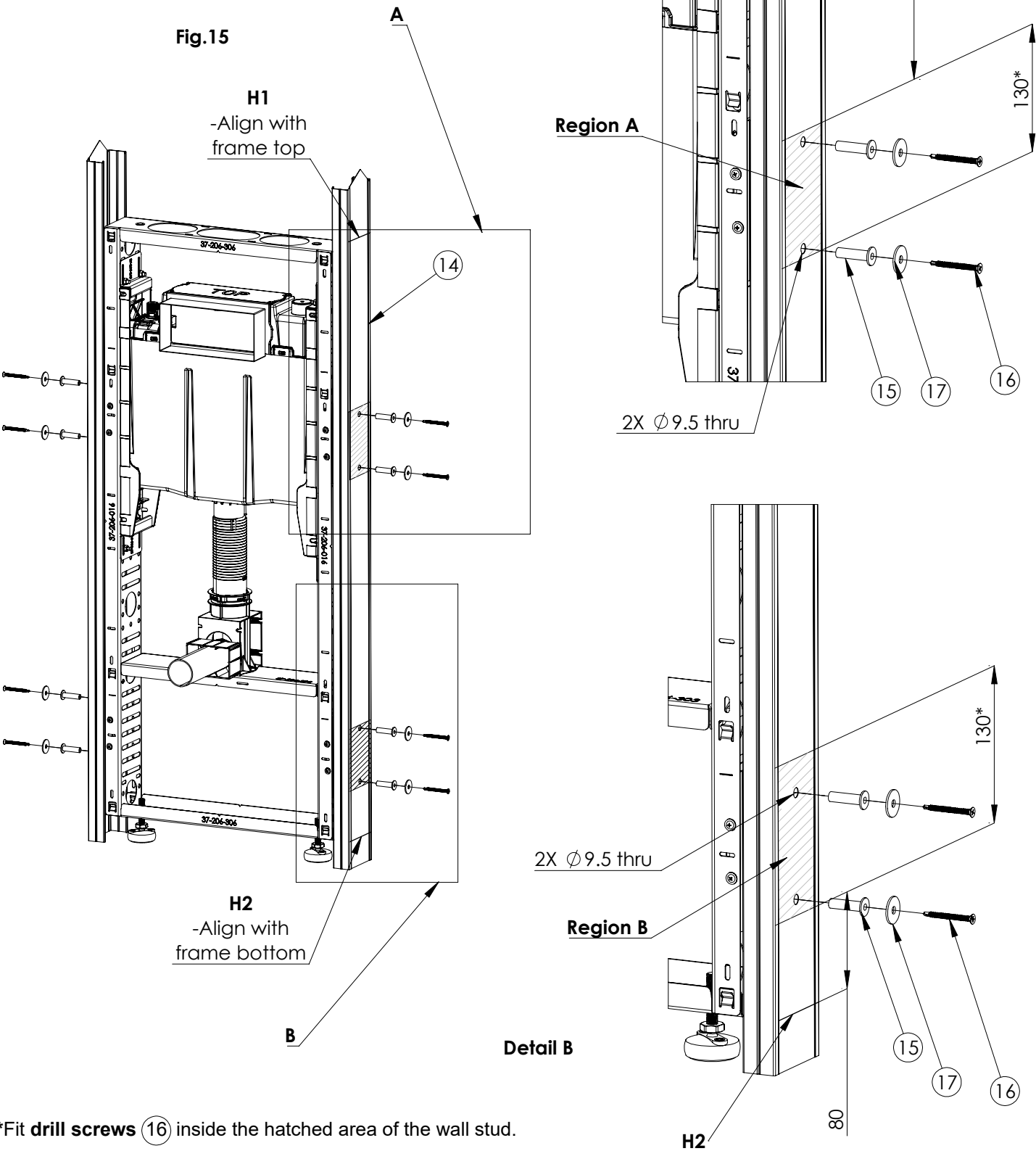


Fit **drilling screws (6) within the hatched area on the frame.

4. MOUNTING THE FRAME ON WALL STUDS

i) If the wall stud (14) orientation is as shown in Fig.2:
Use MODKIT (sold separately), see Fig. 18.

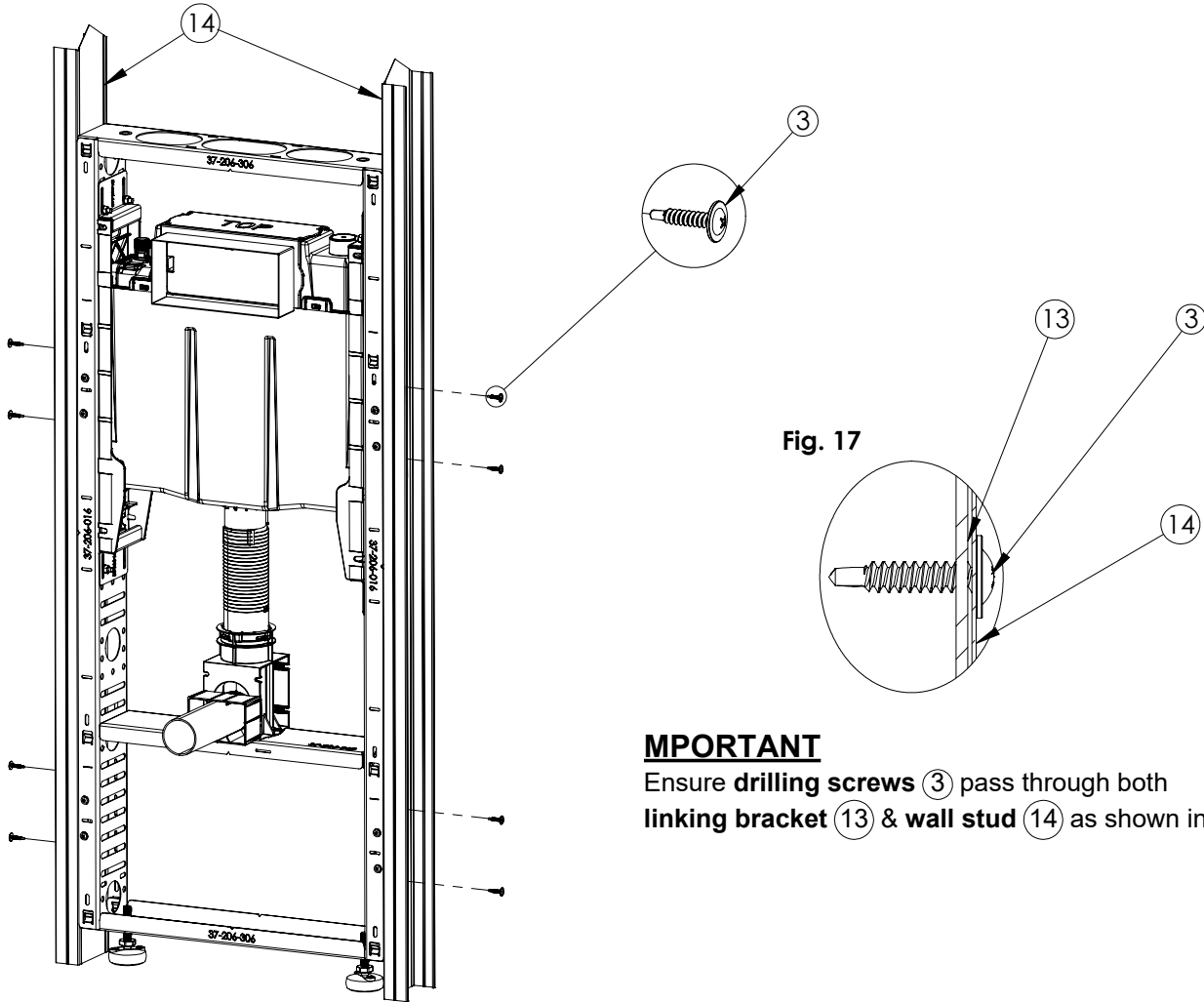
- a) Refer Fig.15 & mark H1 & H2 on the wall stud (14).
- b) Identify the Regions A & B and drill 4x dia. 9.5mm holes on wall stud (14) anywhere within the regions as detailed in Detail A & Detail B.
- c) Insert the shoulder washer (15), fit the drill screw (16) & flat washer (17) as shown in Detail A & Detail B.
- d) Repeat steps a) to c) on stud on the other side as well.



*Fit drill screws (16) inside the hatched area of the wall stud.

ii) If the wall stud (14) orientation is as shown in Fig. 3:
Fit the frame (1) to the wall studs (14) using 8pcs drilling screws (3) as detailed in Fig.16 & Fig.17.

Fig. 16



IMPORTANT
Ensure drilling screws (3) pass through both linking bracket (13) & wall stud (14) as shown in Fig.17.

iii) If the wall stud orientation is as shown in Fig. 1:
Follow step 4, i) to fit the frame to the 'open side' of the wall stud and step 5, ii) to fit the frame to the the 'open side' of the wall studs.

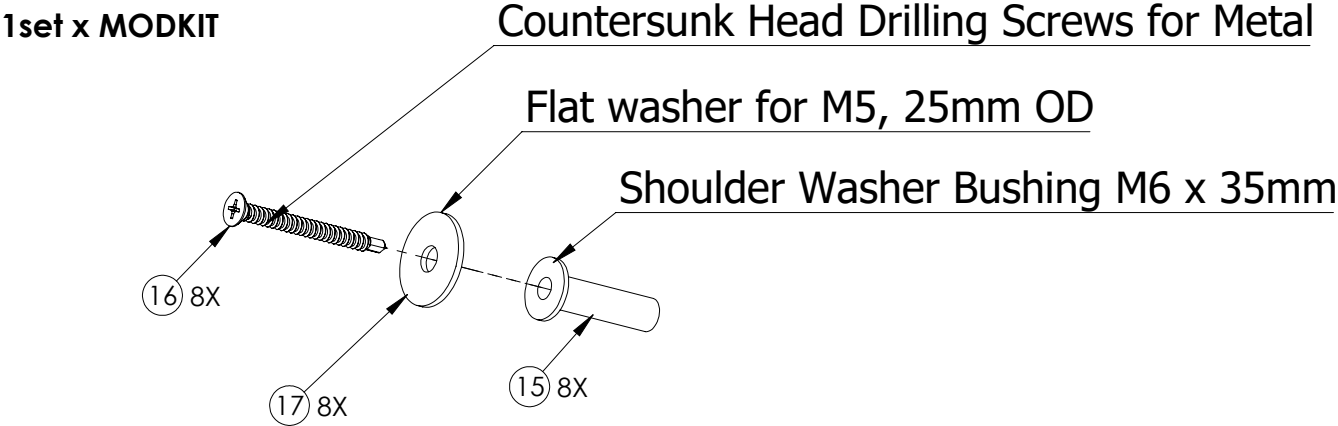


Fig.18