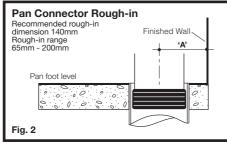
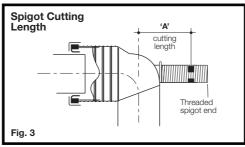
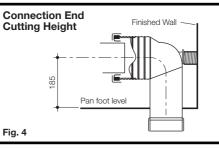
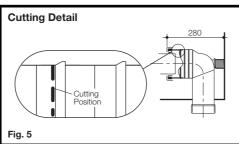


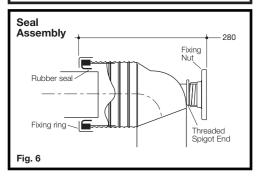
Set-out position for 1/2" B.S.P. Nipple 22 mm projection from wall 1/2" B.S.P. Nipple 1/2

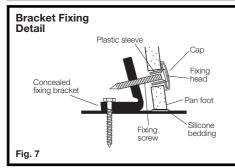






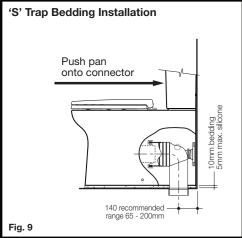


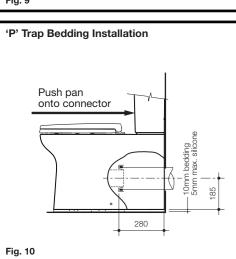


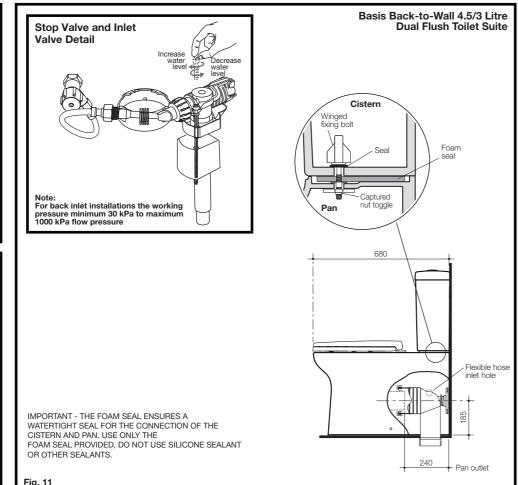




IMPORTANT: ALL DIMENSIONS ARE TO THE UNDERSIDE FOOT LEVEL OF THE PAN. IT IS IMPORTANT TO MAKE A HEIGHT ALLOWANCE FOR BEDDING.







PLUMBERS' INSTALLATION INSTRUCTIONS For Stylus Basis Back-to-Wall Suite 4.5/3 litre Toilet Suite

(PLEASE READ CAREFULLY BEFORE INSTALLATION)

ROUGHING IN:

The Wall Faced pan is universal for both 'S' and 'P'-Trap installations as detailed

The recommended set-out for 'S'-Trap installations is 140mm from the finished wall with set-out flexibility for existing soil pipe positions ranging from 65mm-200mm with the Uniconnector supplied as detailed in **Fig. 2**.

IMPORTANT - FOR BOTTOM INLET, BEFORE INSTALLING PAN, FEED FLEXIBLE HOSE THROUGH SIDE OF PAN AND UP TO ENABLE EASY CONNECTION TO CISTERN INLET VALVE (REFER FIG. 11).

'S'- TRAP CONNECTOR FIXING PROCEDURE

- 1- Mark centre line of the pan on finished wall which is to be used as a guide when connecting the pan. Refer to Fig. 1.
- 2- Determine set-out "A" of existing drain line, as detailed in Fig. 2. Set-out range 65mm 200mm. Recommended set-out for 'S' trap installation 140mm, as detailed in Fig. 9. For 'P' trap installation refer to Fig. 10.
- 3- Push the connector into the drainline. Position fixing nut onto threaded rod and fit onto the connector. Mark centre hole positions of the fixing nut on the finished wall.
- 4- Determine and mark cutting position of pan connection end from finished wall and remove connector, as detailed in Fig. 5.
- 5- Cut pan connection end at the front of the serration which is nearest to the mark. Remove any rough edges and chamfer with fine file, as detailed in Fig. 5
- 6- Drill holes in wall and fit suitable wall fixings (supplied).
- 7- Position rubber seal over the front of the connector and secure with the fixing ring, as detailed in **Fig. 6**.
- 8- Refit connector into drain line, position fixing nut and threaded rod onto connector. Secure fixing nut to wall with screws. Lubricate rubber seal with soap solution to aid with pan outlet connection.
- 9- Prepare for pan fixing method (either bedding or bracket installation).

PAN FIXING PROCEDURE Pan bedding:

- 1- Remove an area of tiles which are within the internal area covered by the foot of the pan to expose the sub floor and provide a bondage key for the bedding mixture.
- 2- Ensure that the bedding area is clean and free of building material.
- 3- Prepare bedding sand cement mixture 3:1 to depth of 60mm.
 Note: Do not fill the foot of the pan with bedding mix or include lime or fast drying cement into the mix, these may cause cracking in the foot of the pan.
- 4- Position and push pan into connector using the marked centre line on the wall as a guide and level pan into bedding mixture, so that the back of the foot of the pan is approximately 10mm above the finished floor. It is recommended that wedges are used to support the foot of the pan during positioning.
- 5- Locate the cistern on to the pan and check that the cistern is level (side to side) and aligned with the tiling edges. Adjust pan position if necessary. Allow bedding mixture to set for at least 24 hours prior to use.

Bracket fixing:

- 1- Position and push pan into connector using the marked centre line on the wall as a guide and locate the cistern onto the pan, checking that the cistern aligns with the finished wall. Adjust pan position if necessary. Remove the cistern and pan.
- 2- Locate the Concealed Fixing brackets into position on centre line of pan from the finished wall and mark bracket fixing hole centres on finished floor.
- **3-** Drill two holes in the marked positions on the floor. The hole diameter is dependent on the type of fixing system and floor finish.
- 4- Secure Brackets to finished floor.
- 5- Ensure that the area around the floor is clean and free from building material.
- 6- Run a bead of acetic cured silicone sealant at a height of 8mm approximately fully around the foot of the pan which contacts the floor. Use Wedges around the foot base (if required) so that the maximum height of silicone sealant is not greater that 5mm on completion on bedding.
- 7- Connect pan to connector and locate plastic fixing sleeve and brass bush into holes in the pan. Fit screw into the bracket and tighten to bed pan to floor while ensuring level, as detailed in Fig. 7.

IMPORTANT - DO NOT OVER TIGHTEN, AS THIS MAY CRACK THE PAN FOOT. Snap on plastic cap, as detailed in Fig. 7.

8- Provide support under the pan foot so that it is maintained in the levelled position while the silicone sealant sets. Remove any excess sealant to provide a neat joint between the pan and the floor.
Allow at least 24 hours for the bedding sealant to set before use.

CISTERN FIXING PROCEDURE

Note: The cistern fixes directly to the pan with a robust base fixing system without the need for wall fixing.

Standard Right Hand Bottom Inlet (Internal Overflow Only) Installation. (The inlet valve can be changed from right to left).

- 1- Ensure the foam seal at base of cistern is securely attached to cistern base, as detailed in Fig. 11.
- 2- Connect flexible hose to cistern inlet valve, lower and position cistern onto pan, and align the cistern fixing holes with the threaded fixing holes located in the cistern platform
- **3-** Fit the seals onto the winged fixing bolts. Remove outlet valve to access bottom of cistern.
- 4- Insert the winged fixing bolts through the cistern fixing holes into the threaded fixing holes located in the pan. Gradually tighten the left and right hand nuts by hand to firmly secure the cistern to pan, as detailed in Fig.11. Replace outlet valve ensuring orientation is correct.
- 5- Flush the lines before connecting the flexible hose to the stop tap.
- 6- Turn on water mains. Open cistern stop valve and check for leaks and operation of mechanisms and valves. Ensure there is no leakage from the cistern into the pan.
- 7- Fit cistern lid to check push button operation to complete installation.

Back Inlet Installation

- 1- Position foam seal around the outlet on the base of cistern. Remove inlet valve to gain access to the right hand cistern fixing hole.
- 2- Position cistern onto pan and align the cistern fixing holes with the threaded fixing holes located in the cistern platform.
- 3- Ensure that the back inlet water connection nipple is aligned with the cut out in the back of the cistern. Fit the seals onto the winged fixing bolts.
- 4- Insert the winged fixing bolts through the cistern fixing holes into the threaded fixing holes located in the pan. Gradually tighten the left and right hand nuts by hand to firmly secure the cistern to pan, as detailed in Fig.11.
- 5- Fit cistern stop valve (supplied) to the ½" B.S.P. nipple in the wall using approved thread seal, in the downward angled position as detailed in Fig. 11. Connect one end of flexible hose to cistern stop valve.
 Note: As specified in Australian Standard AS/NZS 3499, flexible hose assemblies shall not be submerged.
- 6- Refit the inlet valve into position.
- 7- Flush the lines before connecting the flexible hose to the stop tap and ensure the hose is not rubbing against the inside of the cistern.
- 8- Turn on water mains. Open cistern stop valve and check for leaks and operation of mechanisms and valves. Ensure there is no leakage from the cistern into the pan.
- 9- Adjust water level to the 4.5 litre water level mark inside the cistern by simply turning the float arm screw in a clockwise or anti-clockwise direction as detailed in Fig. 11.
- 10- Fit cistern lid to check push button operation to complete installation.



IMPORTANT

TO ACHIEVE A SATISFACTORY 4.5/3L FLUSH PERFORMANCE AND A 4 STAR WATER EFFICIENCY RATING THE CISTERN MUST BE MATCHED WITH A COMPATIBLE CAROMA SMARTFLUSH 4.5/3L TOILET PAN.

Il measurements are subject to accepted manufacturing tolerances. o ensure accuracy please check actual product dimensions before dr

retisure accuracy piease orack accusal product crimerisons before dimiling for instalation.

I enanufacture reserves the right to change specifications at any time without giving prior notification.

Is product should be installed by a qualified plumber. Local authority, Water Board, and Building Regulations may apply to the installation this product and vous should consult the appropriate hories on these remainments.

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